

Date: Sunday, 12/4/2005 12:45:00 PM  
User: Linda Lacelle

*split*

# Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	HI-STEP LEG ASSEMBLY
Job Number :	25089 -2	Part Number :	D2582
Estimate Number :	10355	Drawing Number :	D2582 REV A
P.O. Number :	N/A	Project Number :	N/A
This Issue :	12/4/2005	Drawing Revision :	A
First Issue :	NC	Material :	N/A
Previous Run :	24533	Due Date :	12/12/2005
Written By :	<i>See comment below</i>		
Checked & Approved By :	<i>See comment below</i>		
Comment :	Est Rev:F Removed Manufacturing 05-11-07 JLM		

Qty: 20 Um: Each  
*3*

## Additional Product

Job Number:



Seq	Machine Or Operation:	Description :
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10	25089A	SPACER
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Comment: Sub-Component SPACER

20	25089B	STEP LEG
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Comment: Sub-Component STEP LEG

30	25089C	STEP SPACER
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Comment: Sub-Component STEP SPACER

	25089D	STEP SPACER
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Comment: Sub-Component STEP SPACER

50	D2279	Step Spacer
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 20.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	D2279	Spacer	<i>B22585</i>

*SB 05/12/05*

60	D2278	Step Leg
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Comment: Qty.: 2.0000 Each(s)/Unit Total: 40.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
2	D2278	Leg	<i>4 B24533 2 B21366</i>

*SB 05/12/05*

1. *Chlorophyll a* (mg/g dry weight) = 10.5  
 2. *Chlorophyll b* (mg/g dry weight) = 1.5  
 3. *Chlorophyll a+b* (mg/g dry weight) = 12.0  
 4. *Carotenoids* (mg/g dry weight) = 0.5  
 5. *Total pigments* (mg/g dry weight) = 13.0  
 6. *Protein* (mg/g dry weight) = 2.0  
 7. *Chlorophyll a* (mg/g fresh weight) = 1.05  
 8. *Chlorophyll b* (mg/g fresh weight) = 0.15  
 9. *Chlorophyll a+b* (mg/g fresh weight) = 1.20  
 10. *Carotenoids* (mg/g fresh weight) = 0.05  
 11. *Total pigments* (mg/g fresh weight) = 1.30  
 12. *Protein* (mg/g fresh weight) = 0.20



## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HI-STEP LEG ASSEMBLY

Job Number: 25089

Part Number: D2582

Job Number:



Seq. #:

Machine Or Operation:

Description:

7.0

D2280

Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 40.0000 Each(s)

Pick:

Qty Part Number Description Batch

2 D2280

Spacer

4 B 24533

2 B 21366

SB 05/12/05 3

8.0

D2322

Step Spacer



Comment: Qty.: 1.0000 Each(s)/Unit Total: 20.0000 Each(s)

Pick:

Qty Part Number Description Batch

1 D2322

Spacer

B19702-A

SB 05/12/05 3

9.0

MS20470AD44

Rivet, Universal Head



Comment: Qty.: 22.0000 Each(s)/Unit Total: 440.0000 Each(s)

Pick:

Qty Part Number Description Batch

22 MS20470AD4-4

Rivet

M17944

SB 05/12/05 3

10.0

MS20470AD45

Rivet, Universal Head



Comment: Qty.: 4.0000 Each(s)/Unit Total: 80.0000 Each(s)

Pick:

Qty Part Number Description Batch

4 MS20470AD4-5

Rivet

M14915

~~B11~~

SB 05/12/05 3

11.0

SMALL FAB 1

SMALL &amp; MEDIUM FAB RESOURCE 1



Comment: SMALL &amp; MEDIUM FAB RESOURCE 1

Assemble as per Dwg D2582 and

SB 05/12/05 3

12.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

2-12-05 3



## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HI-STEP LEG ASSEMBLY

Job Number: 25089

Part Number: D2582

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WA

14.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

SUC 05/12/08 (3)

05/12/06 (3)

Job Completion:





